

# Steels - Material specifications

	AISI 201		AISI 301		AISI 304		AISI 305		AISI 316	
					W4				W5	
<b>ALLOYING ELEMENTS %</b>	C	0,15 max	C	0,15 max	C	0,08	C	0,12	C	0,08 max
	Mn	5,5-7,5	Mn	1 max	Mn	1 max	Mn	2 max	Mn	2 max
	Si	1 max	Si	2 max	Si	2 max	Si	1 max	Si	1 max
	Cr	16-18	Cr	16-18	Cr	18-20	Cr	17-19	Cr	16-18
	Ni	3,5-5,5	Ni	6-8	Ni	8-10,5	Ni	10,5-13	Ni	10-14
									Mo	2-3
<b>PHYSICAL PROPERTIES</b>										
Density gr/cm <sup>3</sup>	7,75		8,03		8,03		8,03		8,03	
Structure	austenitic		austenitic		austenitic		austenitic		austenitic	
Melting point °C	1398 - 1454		1398 - 1421		1398 - 1454		1398 - 1454		1371 - 1398	
Heat resistance Continuous service °C	760		810		835		835		835	
<b>ELECTRICAL PROPERTIES</b>										
Magnetic permeability	non-magnetic		non-magnetic		non-magnetic		non-magnetic		non-magnetic	
	$\mu = 1,02$		$\mu = 1,02$		$\mu = 1,008$		$\mu = 1,008$		$\mu = 1,008$	
Elec. Resistance microohm 21°C	69,0		72,0		72,0		72,0		72,0	
<b>MECHANICAL PROPERTIES</b>										
			Annealed	Hardened	Annealed	Hardened	Annealed	Hardened		
Elongation %	40		50	18	50	7	50	7	5	
Breaking strength kg/mm <sup>2</sup>	70,3		56	105	56	105	56	105	52	
Yield strength kg/mm <sup>2</sup>	31,65		21,09	77	21,09	77	21,09	77	21,09	
Hardness	90-95 R <sub>B0</sub>		70-95 R <sub>B</sub>		70-95 R <sub>B</sub>		70-95 R <sub>B</sub>		75-85 R <sub>B</sub>	
<b>CORROSION RESISTANCE</b>										
Atmosphere fresh water	Good		Good		Very good		Very good		Excellent	
Atmosphere industrial	Good		Good		Very good		Very good		Very good	
Atmosphere salt water	Fair		Fair		Good		Good		Very good	
Atmosphere salt	No		No		No		No		Good	
Acid	Fair		Fair		Good		Good		Good	
Bases	No		No		No		No		Good	

	AISI 410		AISI 430		CARBON STEEL		MONEL 400	
					W3			
<b>ALLOYING ELEMENTS %</b>	C	0,15 max	C	0,12 max	C	0,4-0,6	C	0,3 max
	Mn	1 max	Mn	1 max	Mn	0,6-0,9	Mn	1,25 max
	Si	1 max	Si	1 max	P	0,04 max	Si	0,5 max
	Cr	11,5-13,5	Cr	16-18	S	0,05 max	Ni	63-70
							S	0,024 max
							Fe	1,25 max
							Cu	31,5
<b>PHYSICAL PROPERTIES</b>								
Density gr/cm <sup>3</sup>	7,75		7,75		7,83		-	
Structure	martensitic		ferritic		ferritic		-	
Melting point °C	1470 - 1560		1426 - 1510		-		1196 - 1220	
Heat resistance Continuous service °C	635		760		-		485	
<b>ELECTRICAL PROPERTIES</b>								
Magnetic permeability	magnetic		magnetic		magnetic		-	
	$\mu = 700 - 1000$		$\mu = 600 - 1100$		$\mu = 1500 - 2000$		-	
Elec. Resistance microohm 21°C	57,0		60,0		17,2		5,1	
<b>MECHANICAL PROPERTIES</b>								
Elongation %	20		20		10		40	
Breaking strength kg/mm <sup>2</sup>	45		45		30		52	
Yield strength kg/mm <sup>2</sup>	28,12		28,12		38,67		17	
Hardness	75-85 R <sub>B0</sub>		75-90 R <sub>B</sub>		80-95 R <sub>B</sub>		60-80 R <sub>B</sub>	
<b>CORROSION RESISTANCE</b>								
Atmosphere fresh water	Good		Good		Good-Fair		Good	
Atmosphere industrial	Fair		Fair		Fair		Good	
Atmosphere salt water	Poor		Poor		Poor		Excellent	
Atmosphere salt	No		No		No		Excellent	
Acid	Fair		Fair		No		Good	
Bases	No		No		No		Good	